

20-7846



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2680-041
Job Sheet 202835



Part No: D2680-041

Job Qty: 40 pcs

Part Name: Nut Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/4/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B1 IPP: D 04.10.01 Added Steps 2-4, 7-8 KJ/JLM IPP Rev:E Now on WaterJet 06-10-12 JLM IPP
rev F QC5 after c'sink 07.07.05 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	40 pcs		11/29/19	0.17	1.20	Waterjet - Flow		02/19/11/18
110	QC 2	40 pcs		11/29/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		02/19/11/18
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

Plex 11/4/19 1:20 PM Dart.lajeunesse.marie

120	QC 8	40 pcs	11/29/19	0.00 0.00	QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	NOV 20 2019 DAS 40 9-89
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	DAS 58 NOV 28 2019 9-89
130	Small Fab - 2 - B4B	40 pcs	11/29/19	0.00 3.33	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
140	QC 5	40 pcs	11/29/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DEC 07 2019 DAS 40 9-89
					QC 5 - 61	

150 Powdercoat - 2 White Gl(S)- B4B	40 pcs	11/29/19	0.00 0.30	QC 5 - 81	
				Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	<i>PL 19-B-3.</i>
				Powdercoat - 4 - B4B	
160 QC 3	40 pcs	11/29/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	DAS 58 DEC 04 2019
				QC 3 - 59	9-89
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
170 Small Fab - 3 - B4B	40 pcs	11/29/19	0.00 1.39	Small Fab - 1 - B4B	DAS 58 DEC 04 2019
				Small Fab - 2 - B4B	9-89
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
180 QC 5	40 pcs	11/29/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	DAS 40 JAN 02 2020
				QC 5 - 61	9-89
				QC 5 - 81	
190 Packaging 3-1 - Stock - B4B	40 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 -	

Plex 11/4/19 1:20 PM Dart.lajeunesse.marie

					B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	JAN 03 2020
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
200 QC 21 - SA	40 pcs	11/29/19	0.00	0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	JAN 03 2020 70
					QC 21 - SA - 53	9-89

Part Op 100 - 1-Cut as per Dwg D2680

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - 1- Deburr 2-C'sink as per Dwg D2680

140 - (QC5- Inspect part completeness to step on W/O)

150 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel), START TIME:

160 - (QC3- Inspect Part Finish)

170 - Install Nut Plate as per Dwg D2680

180 - (QC5- Inspect part completeness to step on W/O)

190 - (Identify as per dwg & Stock Location: _____), LOCATION :LG001

200 - (QC21- Final Inspection - Work Order Release)

ST399
C.ACO7

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS21069L4	Nut Plate	40 Ea (1 ea)	100-Waterjet - Flow - 1	5196531
M1010S16GA	1010/1025 sheet 16GA	.5240 sf (.0131 ea)	170-Small Fab - 3 - B4B	F124428
MS20426AD3-3	Rivet	80 Ea (2 ea)	170-Small Fab - 3 - B4B	5018535

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MS21069L4	40	56	0
170-Small Fab - 3 - B4B	M1010S16GA	1	74	0
	MS20426AD3-3	80	5,362	0

Part Specifications

Specifications could not be found.

Plex 11/4/19 1:20 PM Dart.lajeunesse.marie

